Date: Thursday, 15/01/2009 10:22:04 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: DOOR MOUNTED INSTRUMENT PANEL KIT
Job Number	: 44814		
Estimate Number	: 13716		
P.O. Number	:	**Part Number**	: D412761047 09.01.16
This Issue	: 15/01/2009 **S.O. No.** :	**Drawing Number**	: PRELIM
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : SMALL /MED FAB	**Drawing Revision**	: PRELIM
Previous Run	: 44749	**Material**	:
Written By	:	**Due Date**	: 19/01/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	: MF 09-01-15		
Comment	: Est Rev:A 09-01-13 rev.C as per dwg DD verified by:EC		

POSITIVE RECALL

Additional Product

PRELIMINARY ISSUE
09.01.15
PER ECN#09-502P

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

HJ for JLD 09/01/16

Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPP D412-761-047 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D3705041	Instrument Panel Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Instrument Panel Assembly
batch: 44863

MF 09-01-30

4.0	D37071	MOUNTING LUG

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
MOUNTING LUG
batch: B44726 INSTALLED ON D3705-041 B/N 44863 (2)

5.0	D37901	INDEXING BLOCK

1

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
INDEXING BLOCK
batch: ~~B0S0B5~~ 1111P-J-L

* To be stripped on Later Date

09/01/16

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Date: Thursday, 15/01/2009 10:22:04 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** DOOR MOUNTED INSTRUMENT PANEL KIT

Job Number: 44814 **Part Number:** D412761047

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	D38671	connector plate

S **Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
connector plate B44594. 09/01/16 XC

7.0	AN33A	Bolt

S **Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
batch: M1602 09/01/16 XC

8.0	AN526C1032R6	Screw

S **Comment:** Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Screw
batch: M1892. 09/01/16 XC

9.0	AN74312	Clip

S **Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Clip
batch: M11492 09/01/16 XC

10.0	AN960JD10L	Washer

S **Comment:** Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Washer
batch: M109632 09/01/16 XC

11.0	MS21075L3	Nutplate

S **Comment:** Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Nutplate
batch: M109371 09/01/16 XC

12.0	MS24693C272	Screw

S **Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Screw
batch: M8815 09/01/16 XC

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Date: Thursday, 15/01/2009 10:22:04 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** DOOR MOUNTED INSTRUMENT PANEL KIT

Job Number: 44814 **Part Number:** D412761047

Job Number:

Seq. #:	Machine Or Operation:	Description :
13.0	MS27039117	Screw

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Screw
batch: M11546 09/01/16

14.0	MS27039127	Screw

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) To be shipped on Later Date
NO QTYS
Screw
batch:

15.0	MS21042L3	Nut

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Nut
batch: M688816 09/01/16

16.0	MS21919WDG8	Clamp

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Clamp
batch: M100202 09/01/16

17.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

ENGINEERING APPROVAL 09/01/16

Comment: INSPECT 100% KITS FOR COMPLETENESS

18.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-761-047
Location:
PPP Rev:

19.0	QC21	FINAL INSPECTION/W/O RELEASE

09/02/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

09.01.16

POSITIVE RECALL
POSITIVE AUTH
DATE 09.02.17

Form: rprocess

Dart Aerospace Ltd.

Date: Thursday, 15/01/2009 10:22:04 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: DOOR MOUNTED INSTRUMENT PANEL KIT
Job Number	: 44814		
Estimate Number	: 13716		
P.O. Number	:	**Part Number**	: D412761047
This Issue	: 15/01/2009 **S.O. No.** :	**Drawing Number**	: PRELIM
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : SMALL /MED FAB	**Drawing Revision**	: PRELIM
Previous Run	: 44749	**Material**	:
Written By	:	**Due Date**	: 19/01/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	: MF 09-01-15		
Comment	: Est Rev:A 09-01-13 rev.C as per dwg DD verified by:EC		

POSITIVE RECALL

Additional Product

PRELIMINARY ISSUE

09.01.15
PEL ECN#09-502P

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPP D412-761-047 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1

REFERENCE ONLY

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D3705041	Instrument Panel Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Instrument Panel Assembly
batch: 44863

4.0	D37071	MOUNTING LUG

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
MOUNTING LUG
batch: B44726 INSTALLED ON D3705-041 B/N 44863 (2)

5.0	D37901	INDEXING BLOCK

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
INDEXING BLOCK
batch: ~~B05005~~

09/01/16 (X1)

Form: rprocess

Date: Thursday, 15/01/2009 10:22:04 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** DOOR MOUNTED INSTRUMENT PANEL KIT

Job Number: 44814 **Part Number:** D412761047

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	D38671	connector plate

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
connector plate B44594. 09/01/16

7.0	AN33A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
batch: M1602 09/01/16

8.0	AN526C1032R6	Screw

Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Screw
batch: M1892. 09/01/16

9.0	AN74312	Clip

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Clip
batch: M11492 09/01/16

10.0	AN960JD10L	Washer

Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Washer
batch: M109632 09/01/16

11.0	MS21075L3	Nutplate

Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Nutplate
batch: M109371 09/01/16

12.0	MS24693C272	Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Screw
batch: M88815 09/01/16

Date: Thursday, 15/01/2009 10:22:04 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** DOOR MOUNTED INSTRUMENT PANEL KIT

Job Number: 44814 **Part Number:** D412761047

Job Number:

Seq. #:	Machine Or Operation:	Description :
13.0	MS27039117	Screw

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Screw
batch: M11546 SS 09/01/16 XL

14.0	MS27039127	Screw

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
NO QTYS
Screw
batch:

15.0	MS21042L3	Nut

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Nut
batch: M688816 SS 09/01/16 XL

16.0	MS21919WDG8	Clamp

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Clamp
batch: M160202 SS 09/01/16 XL

17.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

ENGINEERING APPROVAL

Comment: INSPECT 100% KITS FOR COMPLETENESS

18.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-761-047
Location:
PPP Rev:

19.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

POSITIVE RECALL
POSITIVE SNLS AUTH W
ID _____ DATE _____

Form: rprocess

5.0 PARTS LIST

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					**D412-761-041**	**FULL VERTICAL REFERENCE DOOR KIT, LH**
	X	1			**D412-761-043**	**MODIFIED LATCH MECHANISM KIT, LH**
1		X			**D412-761-045**	**LARGE BUBBLE WINDOW KIT, LH**
1			X		**D412-761-047**	**DOOR MOUNTED INSTRUMENT PANEL KIT**
1				X	**D412-761-049**	**ARMREST KIT, LH**
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
		1			D3702-1	FORWARD DOUBLER
		1			D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
		1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1			D3802-1-135	SEAL
		1			DT9458	CUTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1			MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
			1		**D3705-041**	**INSTRUMENT PANEL ASSEMBLY**
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
			1		MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

44814

• COPYRIGHT © 2008 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

(CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4		AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
				1	**D3694-041**	**MOUNTING PLATE ASSEMBLY**
				1	D3694-1	* KEYWAY
				1	D3694-3	* PROTECTIVE PLATE
				1	D3694-5	* MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5	AN960JD10	* WASHER
				4	MS21042L3	* NUT
				2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1	MS24693-C271	* SCREW (OR MS24693-S271)
				4	MS24693-C273	* SCREW (OR MS24693-S273)
				1	**D3695-041**	**SLIDER ASSEMBLY**
				1	D3695-1	* SLIDER
				1	D3695-3	* STOPPER
				1	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
				1	**D3780-041**	**ARMREST ASSEMBLY**
				1	D3696-041	* ARM ASSEMBLY
				1	D3696-1	** ARM
				1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
				1	D3781-041	* CUSHION ASSEMBLY
				1	D3785-3	* BRACKET
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-285	COTTER PIN
				3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE
** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

44814

• COPYRIGHT © 2008 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.